

// CUTTERS

// Unibor - Annual Cutters

Unibor Annular Cutters come in many different diameters, lengths, shank sizes, and material types. Any of the different configurations can be utilized to best suit your particular application. Using our M2 HSS range of annular cutters can economically complete most drilling applications. Our imperial diameters begin at 7/16" and go up to 4" in cutting diameter from 1" to 4" depth to cut.



// Standard Unibor Cutters - M2 H.S.S.

DIAMETER	PART NO. 1" D.O.C.	PART NO. 2" D.O.C.	PART NO. 3" D.O.C.	PART NO. 4" D.O.C.
7/16	M10437	M20437		
1/2	M10500	M20500		
9/16	M10562	M20562		
5/8	M10625	M20625		
11/16	M10687	M20687		
3/4	M10750	M20750	M30750	M40750
13/16	M10812	M20812	M30812	M40812
7/8	M10875	M20875	M30875	M40875
15/16	M10937	M20937	M30937	M40937
1	M11000	M21000	M31000	M41000
1-1/16	M11062	M21062	M31062	M41062
1-1/8	M11125	M21125	M31125	M41125
1-3/16	M11187	M21187	M31187	M41187
1-1/4	M11250	M21250	M31250	M41250
1-5/16	M11312	M21312	M31312	M41312
1-3/8	M11375	M21375	M31375	M41375
1-7/16	M11437	M21437	M31437	M41437
1-1/2	M11500	M21500	M31500	M41500
1-9/16	M11562	M21562	M31562	M41562
1-5/8	M11625	M21625	M31625	M41625
1-11/16	M11687	M21687	M31687	M41687
1-3/4	M11750	M21750	M31750	M41750
1-13/16	M11812	M21812	M31812	M41812
1-7/8	M11875	M21875	M31875	M41875
1-15/16	M11937	M21937	M31937	M41937
2	M12000	M22000	M32000	M42000

All sizes up to 4" are available.

BlackMAX

// BlackMax - Annual Cutters

EXCLUSIVE to United Machine Tool Corps., Black Max Annular Cutters remove only a narrow wall of material, leaving behind a slug of material which is ejected at the end of the cut.

Black Max cutters are manufactured fully ground, providing a longer working life, making them an industry leader in added value. These cutters are available in sizes ranging from 7/16" up to 2-1/16" in diameter, and are available in both 1" and 2" depth of cut. Sizes up to 4 inches are available in Standard Unibor Annular Cutters.

